



Installation Instructions

Vengeance Rear Bumper

Product Number: E3351

Application: '15-Current Chevrolet Colorado
and GMC Canyon

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
 - These instructions alert you to potential hazards that could hurt you or others.
 - Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
 - You must use your own good judgment, and take your time.
- Read and understand all safety precautions and instructions before installing this product.

**THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR
INSTALLATION AND USE RESTS WITH THE OWNER.**

**CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY
OR EQUIPMENT DAMAGE.**

Injury hazard

Failure to observe these instructions could lead to severe injury or death.

- Always remove jewelry and wear eye protection.
- Always use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always use appropriate and adequate care in lifting components into place.
- Always insure components will remain secure during installation and operation.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always use extreme caution when cutting and trimming during fitting.
- Always tighten all nuts and bolts securely per installation instructions.
- Always route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical terminals.
- Always perform regular inspections and maintenance on mounts and related hardware.





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I. Overview

Congratulations on your new purchase of the industries' best and most stylish rear bumper available for the 15-Current Colorado or Canyon. This bumper has been designed to be lightweight and easily customized with the industry's highest quality accessories.

Your rear bumper designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of a quality Colorado or Canyon rear bumper from Fab Fours Inc.





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Parts List

- Rear replacement bumper
- 50042-HW fastener kit
- Instruction Manual
- 10019 Wiring kit
- License plate lights Qty. 2
- LED Rear Light Strip Kit - 61648

Tools Required

- Socket Wrench with Extension (Ratcheting wrenches may also be convenient.)
- 7/16", & 21mm Sockets and Box End Wrenches
- Hex Bit Socket for #8-32 Button Head
- Flat and Phillips Head Screwdrivers
- Floor Jack and wood block.

NOTE: PLEASE READ THE ENTIRE MANUAL BEFORE ATEMPTING INSTALLATION! Ignoring these steps will increase your probability of scratching the vehicle during product installation.





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II. Removal of Stock Bumper

1. Disconnect wiring harness (ref. figure 1).



Figure 1

2. With help and the use of a floor jack to support bumper, use a 21mm socket to remove 2 bolts per side securing the OEM bumper to the frame (ref. figure 2a-b) and loosen but do not remove 2 bolt per side holding hitch bar on.





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Figure 2a



Figure 2b





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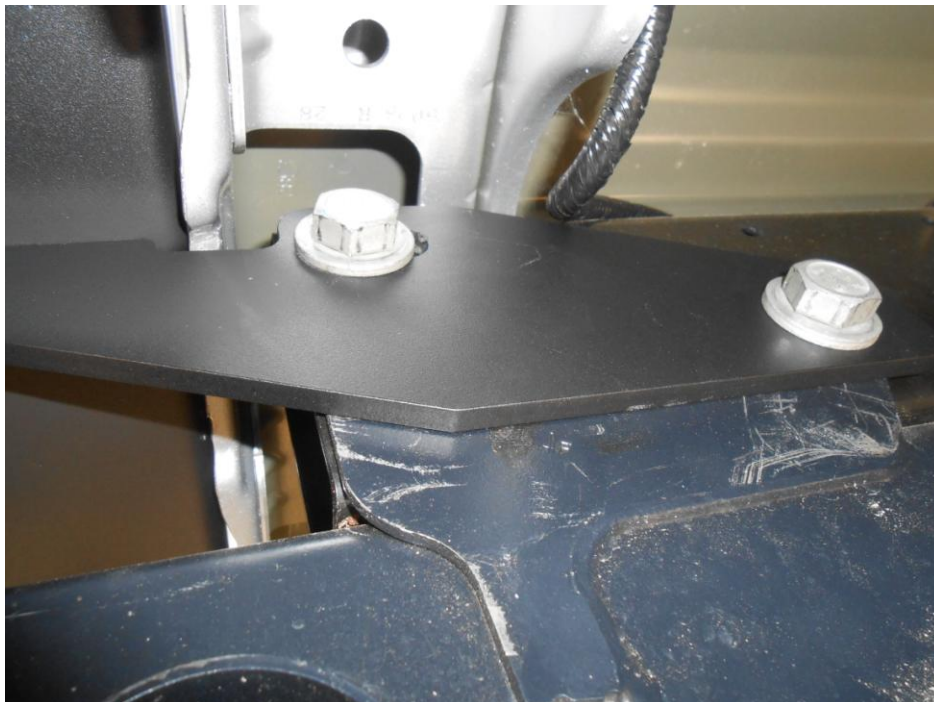
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3. Remove license plate, OEM Spare tire access cover and trailer plug. Using a flathead screwdriver, pull out plastic anchors holding wiring harness to bumper. Set aside for reinstallation

III. Rear Bumper Installation

1. Install provided license plate lights with the provided #8 hardware.
2. Replace the OEM bumper with the Fab Fours Vengeance Plate Bumper. Use the OEM bolts to fasten the bumper mounts to the frame rail in the OEM mounting locations. Do not fully tighten.



3. Level and align the bumper in relation to the truck bed. Fully tighten all fasteners including bolts attaching hitch bar.





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4. Slowly lower the tailgate to ensure there will be no interference. If required, loosen the frame/bumper bolts and adjust alignment of the bumper.
5. Install trailer plug receptacle. The stock plug receptacle must be drilled with a 7/32 drill bit (1/4 is acceptable) using the shown impressions in the receptacle as guides. Attach with the provided #8 hardware.



Figure 5



Figure 6

6. Reinstall license plate with provided plastic inserts
7. Prep the area shown below and attach the red LED light strip in the location shown. Wire as desired.





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8. Secure all loose wiring and harnesses to the frame or bumper with zip ties.





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III. Maintenance/Care

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- After washing of the vehicle make sure to fully dry all surfaces

IV. Contact Information

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