



Installation Instructions

JEEP JL 4-DOOR Side Steps

Product Number: J1050

Application: 2018 Jeep JL 4-Door

! IMPORTANT SAFETY GUIDE

- Your safety and the safety of others is very important.
- In order to help you make informed decisions about safety, we have provided the following warnings, safety precautions, installation instructions, and other important information to alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis before each task to identify potential hazards for your situation and remove/protect against them.
- Use own good judgment and take your time.
- Check packaged materials immediately upon arrival to ensure that all listed parts are included and undamaged.

Read and understand all warnings, safety precautions, and instructions before installing this product.

SENSORS' FIELD OF VIEW WILL BE ALTERED WITH USE OF THE REPLACEMENT BUMPER.

WARNINGS

- **FAILURE TO OBSERVE THE FOLLOWING WARNINGS AND INSTRUCTIONS PROVIDED IN THIS MANUAL COULD LEAD TO SEVERE INJURY AND/OR DEATH.**
- **FOR PROFESSIONAL INSTALLATION ONLY. CARELESS INSTALLATION AND/OR OPERATION CAN RESULT IN SERIOUS INJURY, DEATH, AND/OR EQUIPMENT DAMAGE. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE USER OR CONSUMER.**
- **FAB FOURS, INC. ONLY APPROVES INSTALLING THIS PRODUCT ACCORDING TO THESE WRITTEN INSTRUCTIONS WITH THE HARDWARE PROVIDED. FAILURE TO INSTALL ACCORDING TO THESE INSTRUCTIONS WILL INVALIDATE THE WARRANTY. THIS INCLUDES, BUT IS NOT LIMITED TO, USING ALTERNATIVE INSTALLATION METHODS, HARDWARE, OR MATERIALS.**
- **THIS PRODUCT IS FOR OFFROAD USE ONLY.**



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SAFETY PRECAUTIONS

- Always remove jewelry and wear eye protection.
- Always use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always use appropriate and adequate care in lifting components into place.
- Always ensure components will remain secure during installation and operation.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always use extreme caution when drilling a vehicle. Always disconnect power before welding. Thoroughly inspect the area to be drilled (on both sides of material when possible) prior to drilling and relocate any objects that may be damaged.
- Always use extreme caution when welding a vehicle. Thoroughly inspect the area to be welded (on both sides of material when possible) prior to welding and relocate any objects that may be a fire hazard. When welding in a cab, make sure the interior surfaces are covered (*e.g.*, welding blanket) and a fire extinguisher is at hand.
- Always use extreme caution when cutting and trimming during fitting.
- Always tighten all nuts and bolts securely per installation instructions.
- Always route electrical cables carefully. Avoid moving parts, components that become hot, and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical terminals.
- Perform regular inspections and maintenance on mounts and hardware.
- Tire may rub at max turn or articulation.



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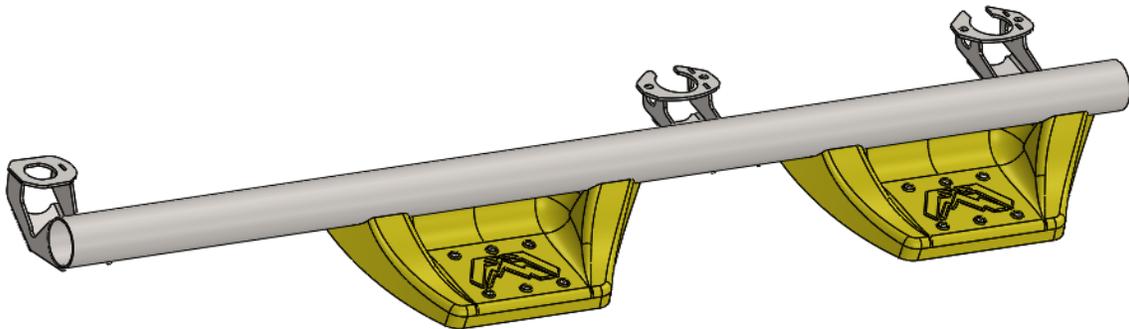
PATENT NOTE: There is one or more patent pending that covers this vehicle step assembly. Making or selling reproductions of the vehicle step assembly without prior written permission from Fab Fours, Inc. is prohibited, except as allowed under the U.S. patent laws.

I. Overview

Congratulations on your new purchase of the industries' best and most stylish Side Step available for the 2018 Jeep JL 4-Door! These Side Steps have been **engineered** for strength.

Your Side Steps are designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of quality Side Steps from Fab Fours, Inc.





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II. Tools Required

- Socket Wrench with 6” Extension
- 13mm socket
- Rubber mallet

III. Kit Contents

	QTY	DESCRIPTION	FAB FOURS PART NUMBER
	x 1	Passenger-side Side Step	J1050
	x 1	Driver-side Side Step	J1050
	x 4	End Cap	61367
	x 1	J1050 Instruction Manual	J1050-IM



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IV. Installation of Fab Fours Side Steps

- 1) Install End Caps (61367) on your driver and passenger side Fab Fours Side Steps prior to installing steps on your vehicle. If needed, a rubber mallet can be used to fully seat the end caps into the Fab Fours Side Step tube.

See below:

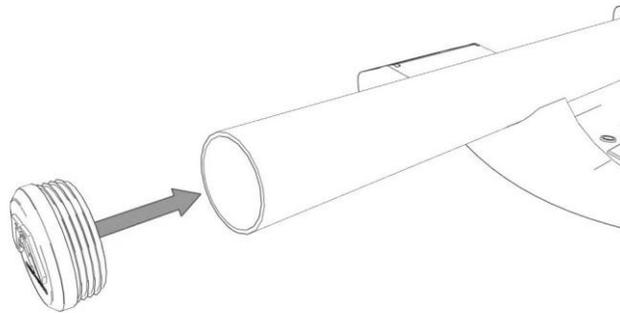


Figure 1 - INSTALLING THE FAB FOURS SIDE STEP END CAPS

- 2) Identify the driver side Fab Fours Side Step. The driver side Fab Fours Side Step is shown below.

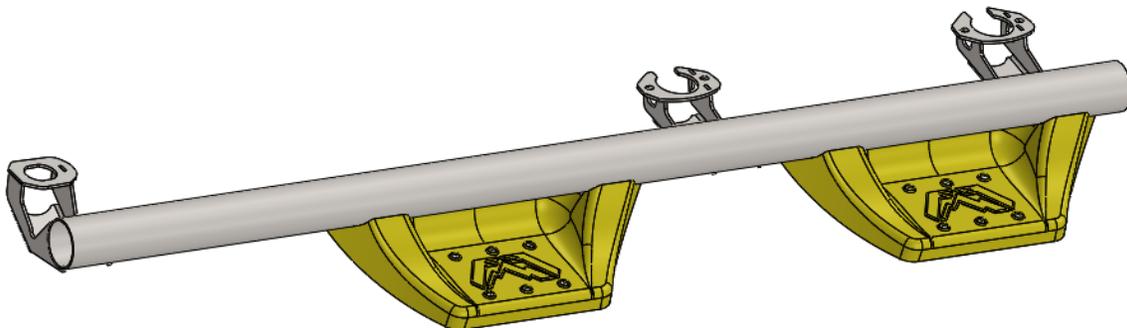


Figure 2 - DRIVER SIDE FAB FOURS SIDE STEP



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- 3) From underneath the driver side of the vehicle, remove the large bolt in the forward-most body mount with an 18mm socket; an impact wrench may be necessary to loosen the bolt. Gently pull the oversized rubber-backed washer to remove.
- 4) Loosen the large bolts in the middle and rear-most body mounts with an 18mm socket and let them hang freely. **DO NOT** pull to remove bolts completely.
- 5) Remove the nuts to the side of the larger bolt on the middle and rear-most body mounts with a 5/8" socket.
- 6) With a partner, begin installing the DS side steps by sliding the middle and rear-most mounting plates around the large bolts and above the oversized washers. Push the mounting plates up to expose stud ends, then screw on the side nuts to 'finger tight'.
- 7) Tighten the large body mount bolts with an 18mm socket, then tighten nuts to either side of the large bolts. Replace the oversized rubber-backed washer and large bolt in the forward-most body mount and tighten down.
- 8) Identify the passenger side Fab Fours Side Step. The passenger side Fab Fours Side Step is shown below:

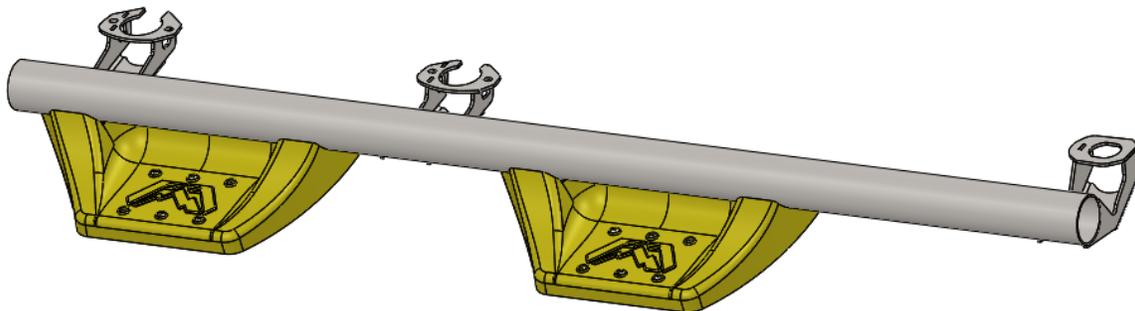


Figure 3 - PASSENGER SIDE FAB FOURS SIDE STEP



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- 9) Repeat steps 3) thru 7) above to install the passenger side FabFours Side Step.

Congratulations!! Your new Fab Fours Side Steps have been installed successfully on your vehicle!



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V. Maintenance/Care

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- After washing of the vehicle make sure to fully dry all surfaces

VI. Contact Information

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More than expected... Better than expected